

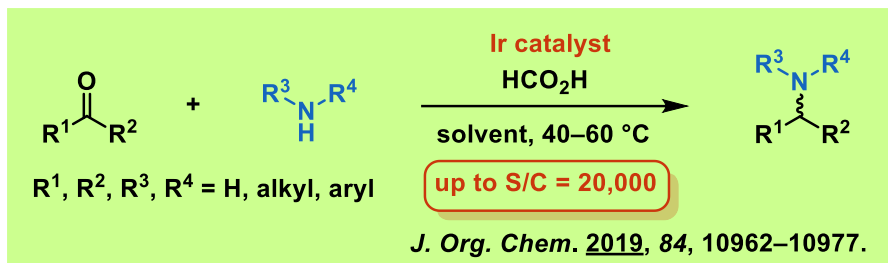


# Reductive Amination

Part 1: Reductive Amination Catalysts

Part 2: Asymmetric Reductive Amination Catalysts

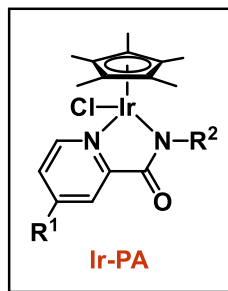
# Reductive Amination Catalysts



- Preparation of primary, secondary or tertiary amines from carbonyl compounds
- High catalytic activity
- Using formic acid as a hydrogen source
- High functional group tolerance (e.g., -NO<sub>2</sub>, -CN, -Br...)

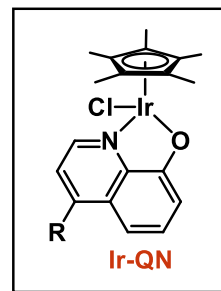
## Iridium Complexes for Reductive Amination

For primary amine synthesis



Ir-PA	R <sup>1</sup>	R <sup>2</sup>	Application
Ir-PA1	H	4-Me <sub>2</sub> NC <sub>6</sub> H <sub>4</sub>	For general ketones
Ir-PA2	Me <sub>2</sub> N	4-Me <sub>2</sub> NC <sub>6</sub> H <sub>4</sub>	High reactivity
Ir-PA3	Me <sub>2</sub> N	H	For steric hindered ketones
Ir-PA4	H	4-CF <sub>3</sub> C <sub>6</sub> H <sub>4</sub>	For electron deficient ketones
Ir-PA5	H	4-NO <sub>2</sub> C <sub>6</sub> H <sub>4</sub>	For electron deficient ketones

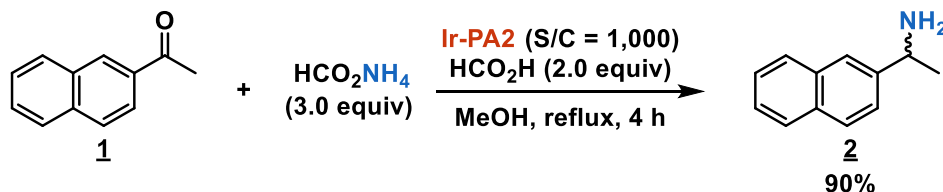
For secondary or tertiary amine synthesis



Ir-QN	R	Application
Ir-QN1	H	For general ketones
Ir-QN2	Me <sub>2</sub> N	High reactivity

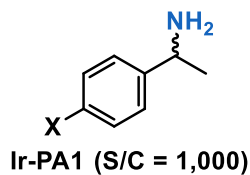
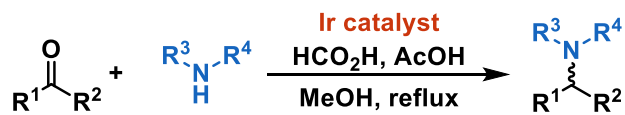
Please see this brochure for details [https://www.kanto.co.jp/dcms\\_media/other/OFC-05-EN.pdf](https://www.kanto.co.jp/dcms_media/other/OFC-05-EN.pdf)

## Typical Procedure

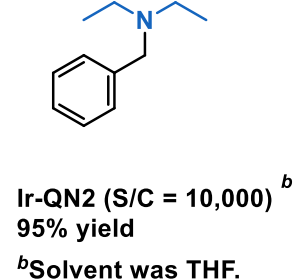
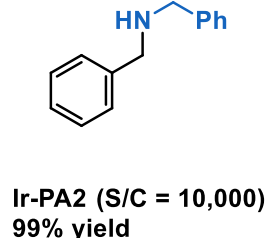
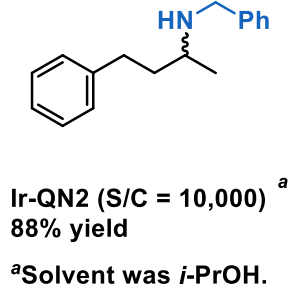
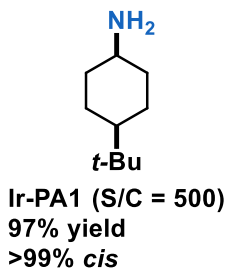
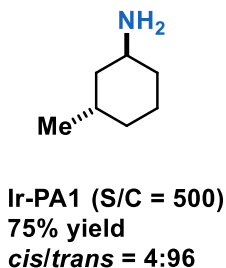
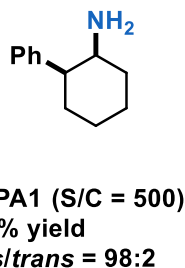
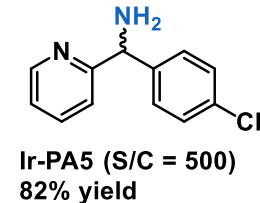
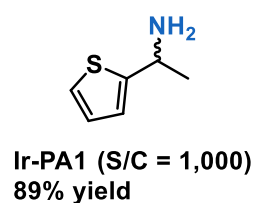
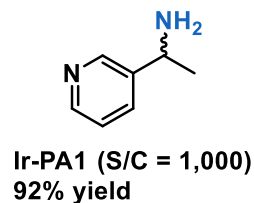
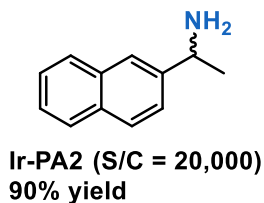


To a solution of ketone **1** (20 mmol) in methanol (10 mL) was added ammonium formate (3.78 g, 60 mmol), formic acid (1.51 mL, 40 mmol) and **Ir-PA2** (1.29 mg, 0.02 mmol) under Ar atmosphere. After stirring for 4 h under reflux, the solvent was evaporated under a vacuum. An aqueous solution of NaOH was added to the resulting residue and extracted with CH<sub>2</sub>Cl<sub>2</sub>. The combined organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub> and evaporated under reduced pressure. The residue was purified by column chromatography to afford amine **2** (90% yield).

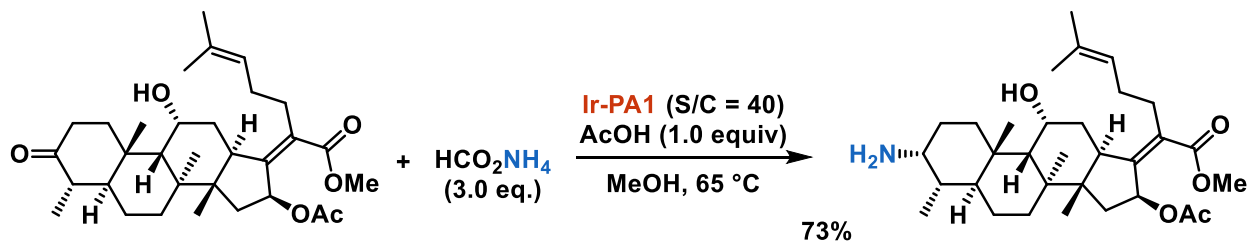
# Substrate Scope



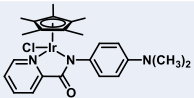
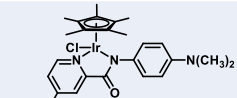
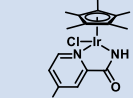
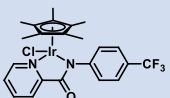
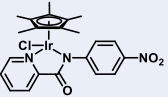

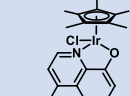
X	yield (%)
NO <sub>2</sub>	94
CN	96
Br	99
OMe	97



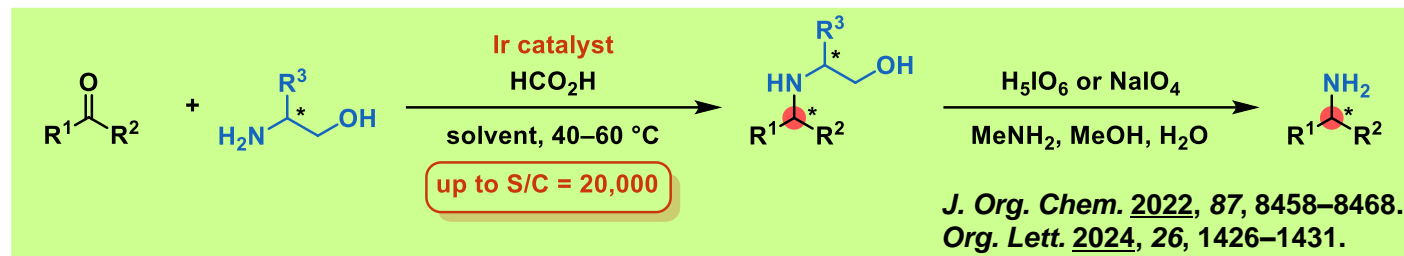
# Application



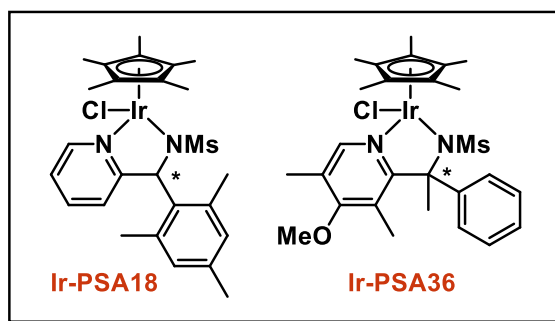
C. K. Hill, J. F. Hartwig, *Nat. Chem.* **2017**, *9*, 1213–1221.

Structure	Product No.	Package	Structure	Product No.	Package
<b>Reductive Amination Catalysts</b>					
 Ir-PA1	07127-68	100 mg	 Ir-PA2	07429-68	100 mg
	07127-95	500 mg		07429-95	500 mg
 Ir-PA3	07430-68	100 mg	 Ir-PA4	07964-68	100 mg
	07430-95	500 mg		07964-95	500 mg
 Ir-PA5	07965-68	100 mg			
	07965-95	500 mg			
 Ir-QN1	07128-68	100 mg	 Ir-QN2	07966-68	100 mg
	07128-95	500 mg		07966-95	500 mg

# Asymmetric Reductive Amination Catalysts



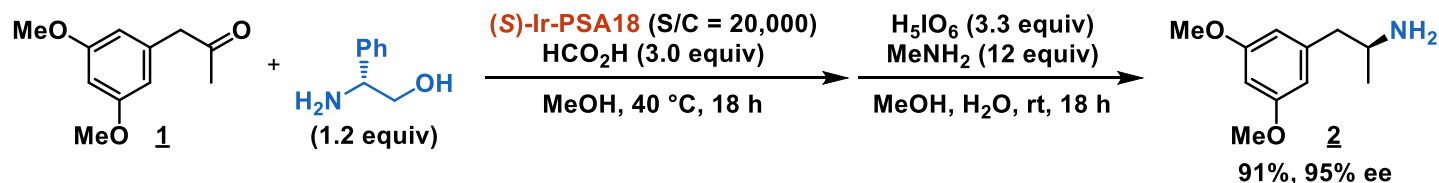
## Chiral Iridium Complexes for Asymmetric Reductive Amination



- Preparation of chiral primary amines ( $\beta$ -aminotetralins,  $\alpha$ -amino acids ...)
- Using chiral amino alcohol as a chiral auxiliary
- Easy removal of chiral auxiliaries under mild oxidative conditions
- High catalytic activity and diastereoselectivity
- Using formic acid as a hydrogen source

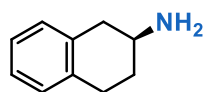
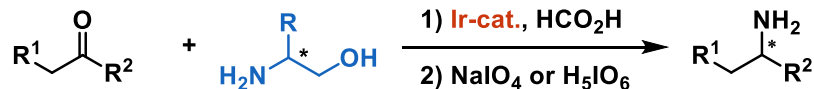
Please see the brochure for details [https://www.kanto.co.jp/dcms\\_media/other/OFC-12\\_EN.pdf](https://www.kanto.co.jp/dcms_media/other/OFC-12_EN.pdf)

## Typical procedure

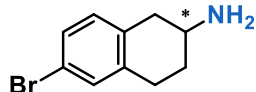


To a mixture of ketone **1** (966 mg, 4.97 mmol), (*R*)-phenylglycinol (828 mg, 6.04 mmol) and  $HCO_2H$  (566  $\mu$ L, 15.0 mmol) in  $MeOH$  (5 mL) was added (**S**)-Ir-PSA18 (0.168 mg, 0.252  $\mu$ mol) under Ar atmosphere. The reaction vessel was connected to inert gas line of balloon because of  $CO_2$  gas evolution during the reaction. After stirring for 18 h at 40 °C, the reaction was quenched by adding a sat.  $NaHCO_3$  aq., and the mixture was extracted with  $EtOAc$ . The combined organic extracts were washed with brine, dried over  $Na_2SO_4$ , and concentrated in vacuo. To a mixture of this crude material, 40%  $MeNH_2$  aq. (5.0 mL, 60 mmol) in  $MeOH/H_2O$  (1/1, 30 mL) was added  $H_5IO_6$  (3.77 g, 16.5 mmol). After stirring for 18 h, the reaction was quenched by adding a sat.  $NaHCO_3$  aq. and 10% (w/w)  $Na_2S_2O_3$  aq., and the mixture was extracted with  $EtOAc$ . The combined organic extracts were washed with brine, dried over  $Na_2SO_4$ , and concentrated in vacuo. The residue was purified by flash column chromatography to afford optically active amine (*S*)-**2** (889 mg, 91%, 95% ee).

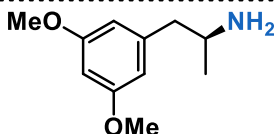
# Substrate Scope



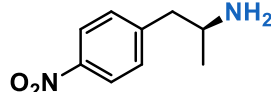
S/C = 5,000  
80% isolated yield  
82% ee



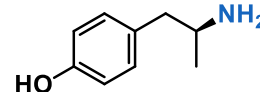
S/C = 1,000  
86% isolated yield  
82% ee



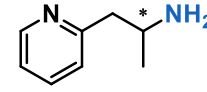
S/C = 20,000  
91% isolated yield  
95% ee



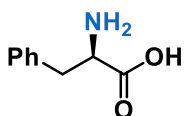
S/C = 5,000  
93% isolated yield  
96% ee



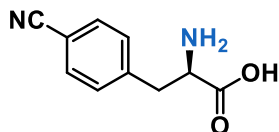
S/C = 5,000  
68% isolated yield  
97% ee



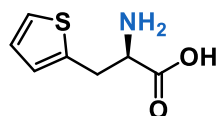
S/C = 5,000  
81% isolated yield  
90% ee



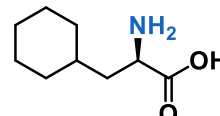
S/C = 20,000  
74% isolated yield  
96% ee



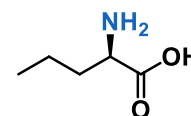
S/C = 2,000  
75% isolated yield  
96% ee



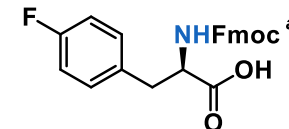
S/C = 2,000  
73% isolated yield  
98% ee



S/C = 2,000  
84% isolated yield  
99% ee



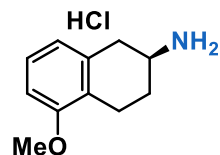
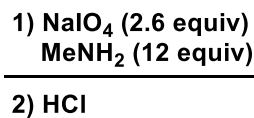
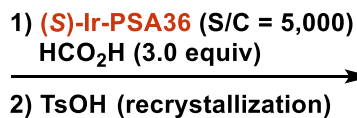
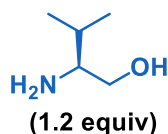
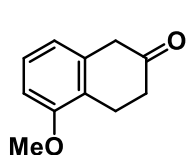
S/C = 2,000  
88% isolated yield  
98% ee



S/C = 2,000  
78% isolated yield  
98% ee

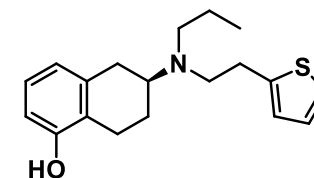
<sup>a</sup> N-Fmoc amide could be obtained by sequential Fmoc-amidation.

# Large Scale Reaction



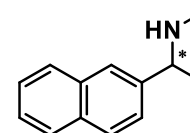
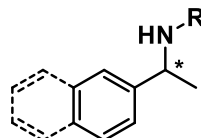
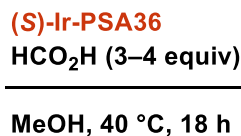
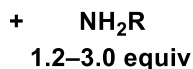
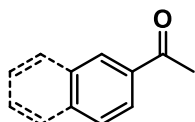
72% (from ketone)  
>99% ee  
Ir < 1 ppm

150 g scale

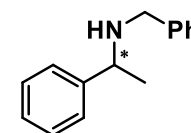


Rotigotine  
For Parkinson's disease

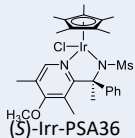
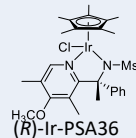
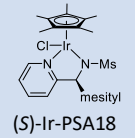
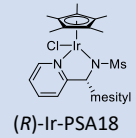
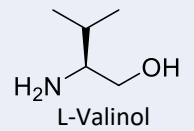
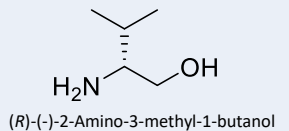
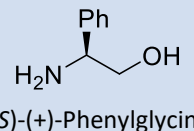
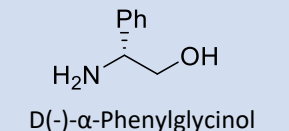
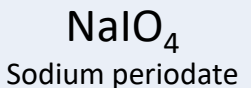
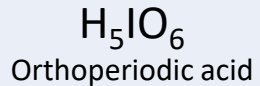
# Direct Asymmetric Reductive Amination to N-Alkylamines



S/C = 1,000  
>99% yield  
69% ee



S/C = 500  
94% yield  
73% ee

Structure	Product No.	Package	Structure	Product No.	Package
<b>Asymmetric Reductive Amination Catalyst, Reagents</b>					
 (S)-Irr-PSA36	07658-68	100 mg	 (R)-Irr-PSA36	07035-68	100 mg
 (S)-Ir-PSA18	07060-68	100 mg	 (R)-Ir-PSA18	07071-68	100 mg
 L-Valinol	44078-52	5 g	 (R)-(-)-2-Amino-3-methyl-1-butanol	42247-2A	5 g
	44078-32	25 g		42247-3A	25 g
 (S)-(+)-Phenylglycinol	30757-1A	1 g	 D-(-)- $\alpha$ -Phenylglycinol	18382-1A	5 g
	30757-2A	5 g		18382-2A	25 g
 Sodium periodate	37233-30	25 g	 Orthoperiodic acid	32061-30	25 g
	37233-20	100 g			
	37233-00	500 g			

We provide not only reagents, but also bulk chemicals, contract synthesis, contract development and catalyst screening services. We are ready to help your research and industrial production.

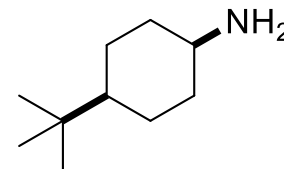
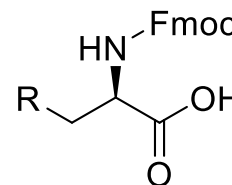
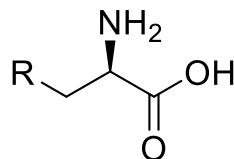
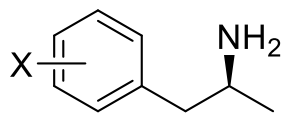
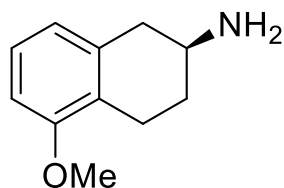
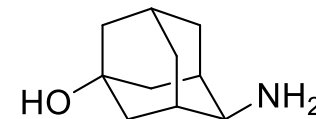
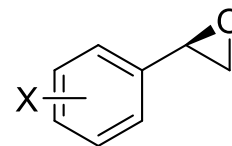
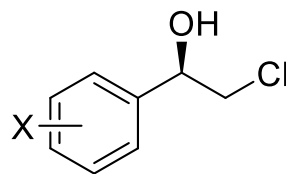
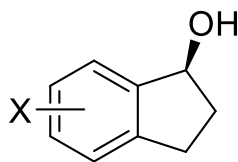
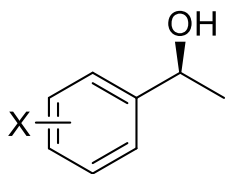
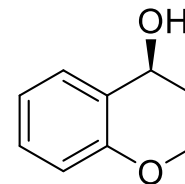
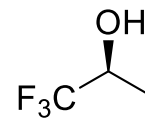
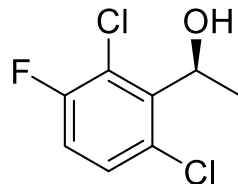
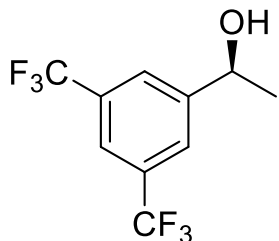
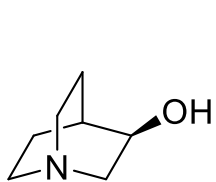
We provide not only reagents, but also bulk chemicals, contract synthesis, contract development and catalyst screening services. We are ready to help your research and industrial production.

Our Products (Catalysts and Ligands)

<https://www.kanto.co.jp/english/products/organics/organic03.html>

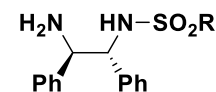
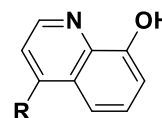
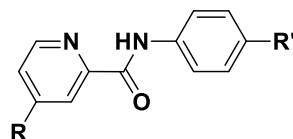
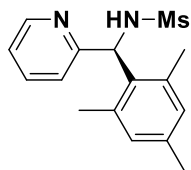
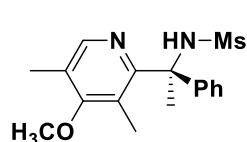
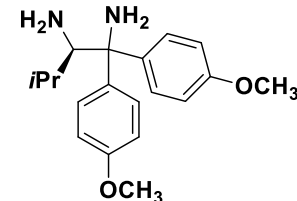
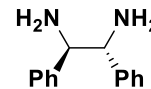
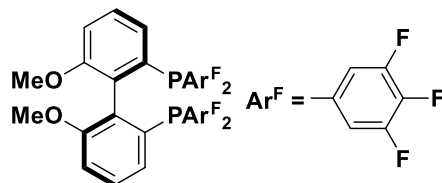
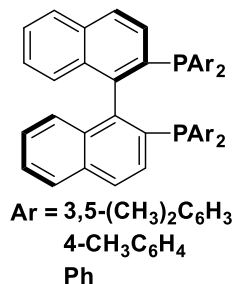
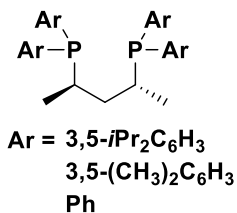


# Product Examples We can Offer

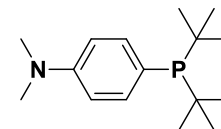
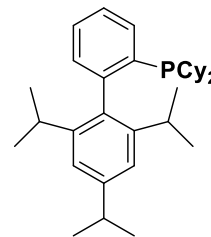
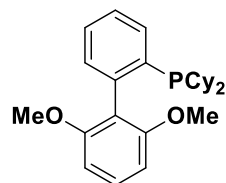
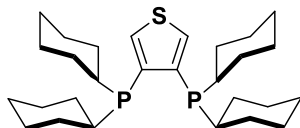
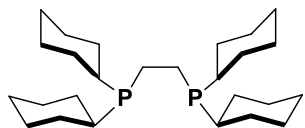


- We can also supply these compounds in bulk scale.
- Both enantiomers are available.
- Only a part of products is listed here.
- If you need other compounds, please feel free to contact us.

# Ligand Examples We can Offer



R = 4-(CH<sub>3</sub>)C<sub>6</sub>H<sub>4</sub>  
CH<sub>3</sub>  
Bn  
2,6-(CH<sub>3</sub>)<sub>2</sub>Bn  
*i*Bu  
10-Camphor



- Both enantiomers are available.
- Only a part of ligands is listed here.
- If you need other ligands, please feel free to contact us.